

Date: Tuesday, 8/14/2007 4:05:28 PM  
User: Jean-Luc Menard

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : CUSTOM  
Job Number : 33892  
Estimate Number : 10804  
P.O. Number : Part Number : D206628012  
This Issue : 8/14/2007 S.O. No. : Drawing Number : Z\_CUSTOM  
Prsht Rev. : NC Project Number :  
First Issue : 11 Type : LARGE FAB ASSY Drawing Revision :  
Previous Run : 00015 Material :  
Due Date : 8/21/2007 Qty: 1 Um: Each  
Written By :  
Checked & Approved By :  
Comment : NCR 196

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 QC5 INSPECT WORK TO CURRENT STEP



INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

2.0 PACKAGING 1 PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1  
RE-IDENTIFY PAPER WORK

2-RE-PACKAGE HARDWARE AND IDENTIFY.

3-NEW LABELS REQUIRED

Refer to  
NCR 19626714  
6/8/21

50

D2731-3  
Replaced  
was  
D2731-1  
8/11/2

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-012 CHG 002

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Per C

1/8/15 SP

4.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1708121

Job Completion

3.1 QC 21  
Ser 07/08/15

<b>DART</b>			
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D206-628-012	CHG	CHG002
DESC.	Heli-Access-Step RH	STC	SH98-14
LOT	B26714	STC	SA00500SE
MODEL	Bell 206A/B	STC	
MADE IN CANADA			

11 07-08-16

Date: Friday, 07/09/2007 1:11:06 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D206-628
Job Number : 34468	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 07/09/2007 S.O. No. : N/A	Drawing Number : ECN 1029
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LARGE FAB ASSY	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 14/09/2007 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STK - ADD NEW PAPERWORK PER ECN 1029

EASA STC: EASA.IM.R.S.01339:

D206-628-011

33411 (3X)

33038 (4X)

32979 (1X)

D206-628-012

32980 (1X)

33892 (1X)

D206-628-013

D206-628-014

18533 (1X)

18943 (1X)

D206-628-021

31976 (3X)

33756 (3X)

29739 (1X)

D206-628-021BL

33649 (2X)

D206-628-022

33757 - 31977 (3X)

D206-628-023

33921 (1X)

D206-628-024

33922 (1X)

D206-628-031

31010 (4X)

D206-628-032

29738 (1X)

31011 (4X)

D206-628-033

30806 (2X)

31241 (2X)

D206-628-034

30807 (2X)

4/8/11 SP

Date: Tuesday, 05/02/2008 3:12:14 PM  
 User: Dominique Dube

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-628-012
Job Number	: 37222		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D206628012
This Issue	: 05/02/2008 S.O. No. :	Drawing Number	: ECN 1118
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 37221	Material	:
Written By	:	Due Date	: 12/02/2008 Qty: 3 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 PULL FROM STOCK

D206-628-012 CHG002 3x B33412 24 33412 2x  
 1x B33892 ✓ 33892 1x

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 ADD NEW PARTS TO KIT PER ECN 1118

\*\*\* NEW RED AND WHITE LABELS REQUIRED FOR  
 NEW CHANGE NUMBER \*\*\*

8x D2732 RUBBER EXTRUSION

CUT 3.00" LONG B 37717

4x AN4-13A BOLT B 106815

4x AN4-14A BOLT B 105653

3.0	D2732	Rubber Extrusion
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Comment: Qty.: 82.0000 f(s)/Unit Total: 24 8.0000 f(s)  
 Rubber Extrusion

B37717

Date: Friday, 18/04/2008 7:50:09 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-628-UPDATE PAPERWORK
Job Number	: 38685		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: Z_CUSTOM
This Issue	: 18/04/2008 S.O. No. :	Drawing Number	: ECN1126
Prsht Rev.	: NC	Project Number	:
First Issue	: // Type : LARGE FAB ASSY	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 25/04/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

D206-628-011	33038	(3x)	33411	(3x)
D206-628-012	33892	(1x)	33412	(1x)
D206-628-013	36963	(4x)	36078	(1x)
D206-628-014	36961	(6x)		
D206-628-021	31974	(1x)	34980	(1x)
D206-628-022	33757	(1x)	34981	(3x)
D206-628-023	36492	(1x)	34575	(2x)
D206-628-024	36493	(1x)	34576	(3x)
D206-628-031	31010	(4x)		
D206-628-032	31011	(4x)		
D206-628-033				
D206-628-034				

ADD NEW PAPERWORK TO KITS IN STOCK  
 DSI 9332, PER ECN 1126

8/4/24 500